



## INSTRUCTIONS

# Benchmount for PAK-A-PUNCH #PK6-BM

### BENCH MOUNT INSTALLATION

REMOVE THE BENCH MOUNT FROM ITS PACKAGE, NOTE THE POSITION OF THE PINS AND HANDLE. REMOVE THE TWO QUICK RELEASE PINS AND SLIDE THE HANDLE OUT. REMOVE THE PIVOT HANDLE SCREW AND THE PIVOT HANDLE FROM YOUR PAK-A-PUNCH. PLACE THE PAK-A-PUNCH IN THE BENCH MOUNT AND INSERT THE SHORTER OF THE TWO PINS FROM THE LEFT SIDE IN THE LOWER HOLE AND INTO THE PIVOT HANDLE SCREW HOLE. PLACE THE UNIT ON THE WORKTABLE AND PUSH IT FORWARD UNTIL THE FIXED HANDLE OF THE PAK-A-PUNCH CONTACTS THE EDGE OF THE TABLE. MARK THE POSITION ON THE BENCH USING A PENCIL. REMOVE THE PAK-A-PUNCH FROM THE BENCH MOUNT, REPOSITION THE BENCH MOUNT ON THE WORK SURFACE AND MARK THE TWO HOLES FOR MOUNTING. SECURE THE BENCH MOUNT TO THE WORKTABLE. USE TWO #10 FLAT HEAD SCREWS OF THE APPROPRIATE LENGTH AND TYPE (MACHINE/WOOD SCREW) TO MOUNT YOUR BENCH MOUNT BEFORE USE.

### BENCH MOUNT OPERATION

REINSTALL THE PAK-A-PUNCH AND INSERT THE BENCH MOUNT ACTUATOR HANDLE WITH ROLLER FACING FORWARD AND DOWN. SECURE USING THE LONGER PIN FROM THE RIGHT SIDE. YOU ARE NOW READY TO CUT KEYS.

### NOTE:

AS WITH THE HAND HELD UNIT YOU WILL WANT TO APPLY MODERATE DOWNWARD PRESSURE TO THE CARRIAGE ASSEMBLY WITH YOUR OFF HAND WHILE PUNCHING THE KEY.



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